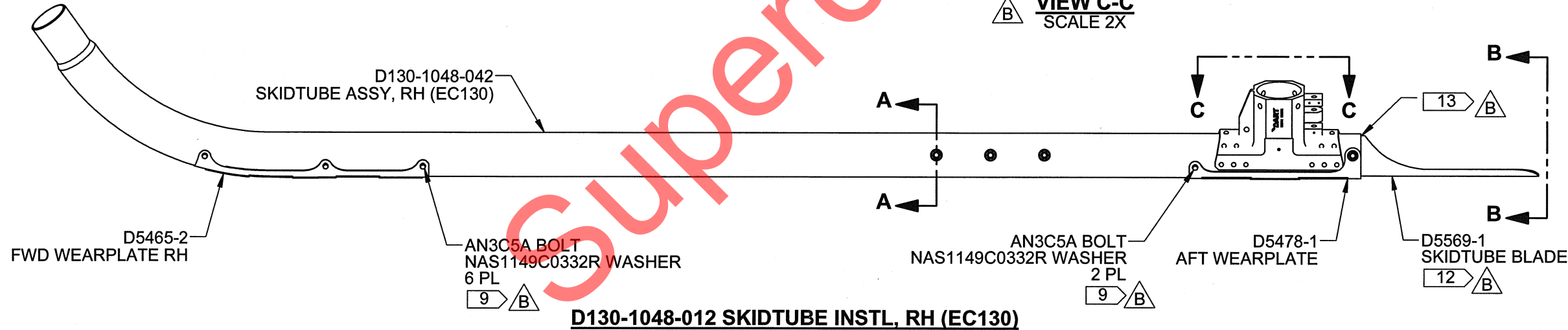
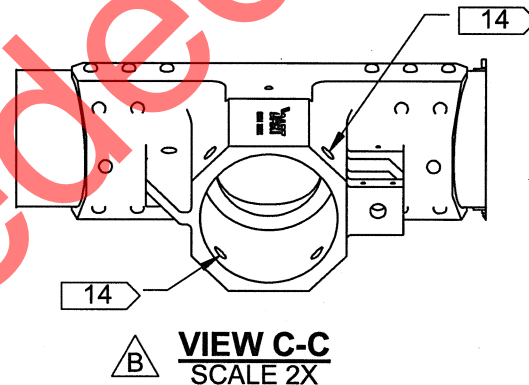
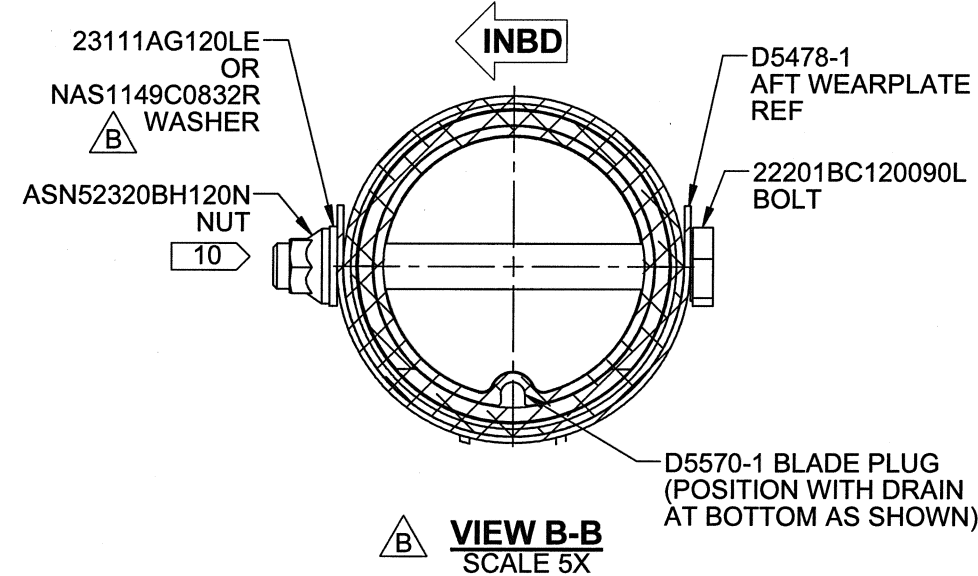
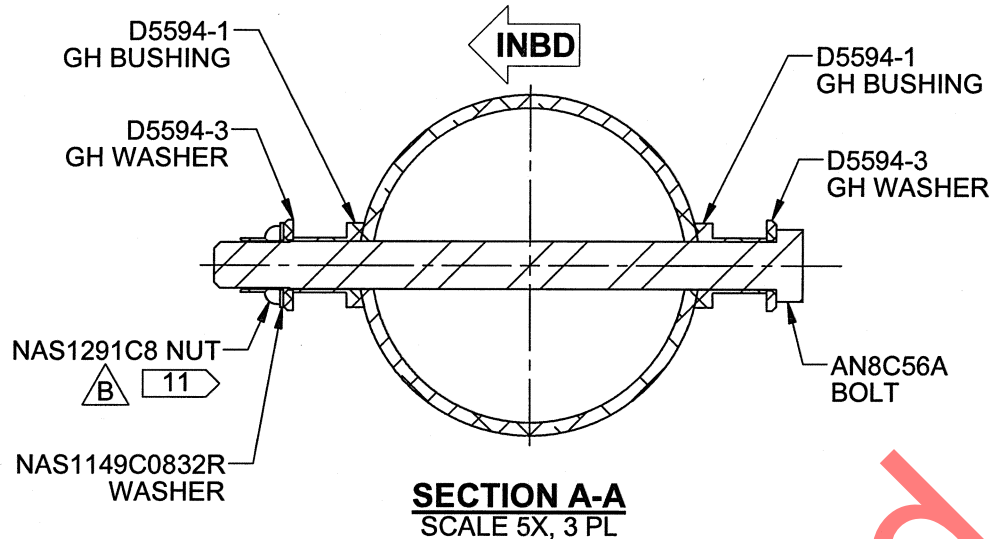


| QTY -012 | P/N | DESCRIPTION |
|-------------|-----------------|---|
| X | D130-1048-012 | SKIDTUBE INSTALLATION, RH (EC130) |
| 1 | D130-1048-042 | SKIDTUBE ASSY, RH (EC130) |
| 1 | D5465-2 | FWD WEARPLATE RH |
| 1 | D5478-1 | AFT WEARPLATE |
| 1 | D5569-1 | SKIDTUBE BLADE |
| 1 | D5570-1 | BLADE PLUG |
| 6 | D5594-1 | GH BUSHING |
| 6 | D5594-3 | GH WASHER |
| 1 | 22201BC120090L | BOLT |
| 1 | 23111AG120LE | WASHER (OR NAS1149C0832R) B |
| 8 | AN3C5A | BOLT |
| 3 | AN8C56A | BOLT, MACHINE |
| 1 | ASN52320BH120N | NUT |
| 8 | NAS1149C0332R | WASHER |
| 3 | NAS1149C0832R | WASHER |
| 3 | NAS1291C8 | NUT, SELF-LOCKING |
| 1 | 23111AG100LE | WASHER (OR NAS1149C0732R) B |
| 1 | ASNA0045BC100L | NUT, CATELLATED |
| 1 | DHS411-101.3106 | BOLT |
| 1 | EN2367-18028 | COTTER PIN (OR MS24665-231) B |
| 20 | MS21141S0605 | MAXIBOLT, BLIND, PAN HEAD (CR7621S06-05) |



NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: N/A
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 28.03 lbs
- 8) HARDWARE NOT SHOWN. TO BE SHIPPED LOOSE.
- 9) TORQUE BOLT TO 15 - 25 in-lbs
- 10) TORQUE NUT TO 44 - 62 in-lbs
- 11) TORQUE NUT TO 62 - 71 in-lbs
- 12) SEAL FAYING SURFACES WITH SIKAFLEX-241/-291
- 13) FILLET SEAL WITH SIKAFLEX-241/-291
- 14) PLUG SEAL SADDLE HOLES WITH SIKAFLEX-241/-291 OR PROSEAL 890 OR EQUIVALENT MIL-S-8802 SEALANT ENSURE SADDLE BORE IS FREE OF SEALANT

RELEASED

2019 JUN 19
ECN19-625

APPROVED

| | | | |
|------------|--|--|--------------|
| B | REDRAWN, ADDED VIEWS B-B & C-C, ADDED ALTERNATE HARDWARE, ADDED TORQUE AND SEALANT NOTES | ZF | 19.02.05 |
| A | NEW ISSUE | ZF | 18.05.08 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | NO | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | ZF | | |
| CHECKED | MW | DRAWING NO. | REV. B |
| MFG. APPR. | JFS | D130-1048-012 | SHEET 1 OF 1 |
| APPROVED | NO | TITLE | SCALE |
| DE APPR. | CP | SKIDTUBE INSTL, RH (EC130) | NTS |
| DATE | 19.02.05 | COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |